

# **ThreadSTAR**

THE ULTIMATE IN THREAD MILLING PERFORMANCE

## *Solid Carbide Helical Fluted Thread Mills*



Variable Flute



Radial Coolant



Coolant Thru

*Thread Milling with Options !*

**A Tooling Solutions Company  
from**

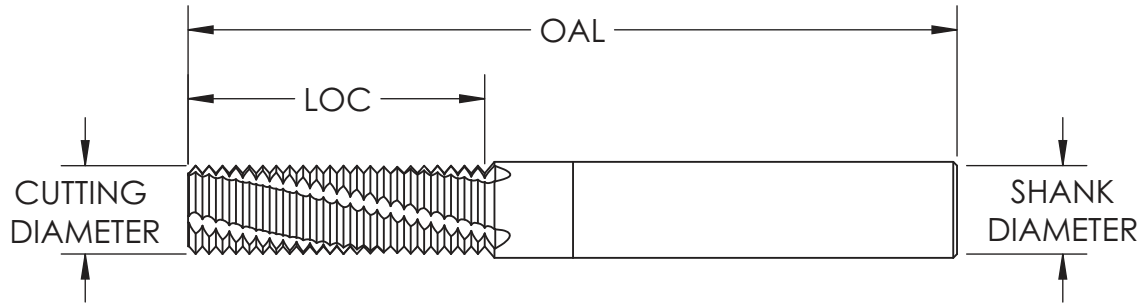


**EPIC TOOL<sup>INC</sup>**

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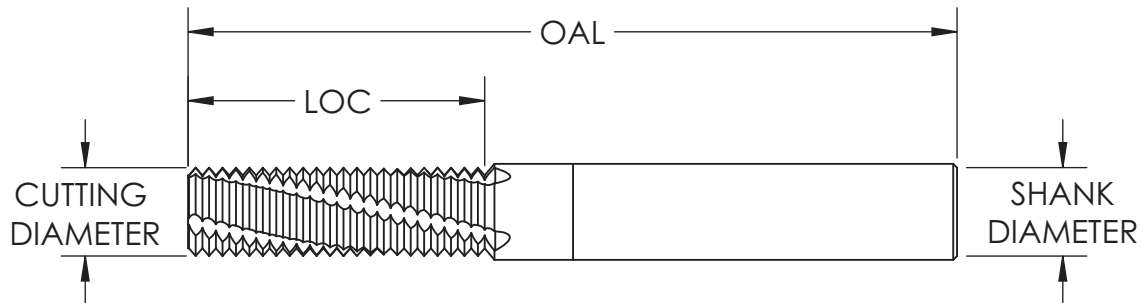
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**HELICAL INTERNAL UN THREAD MILLS**  
Variable Fluted RH Series



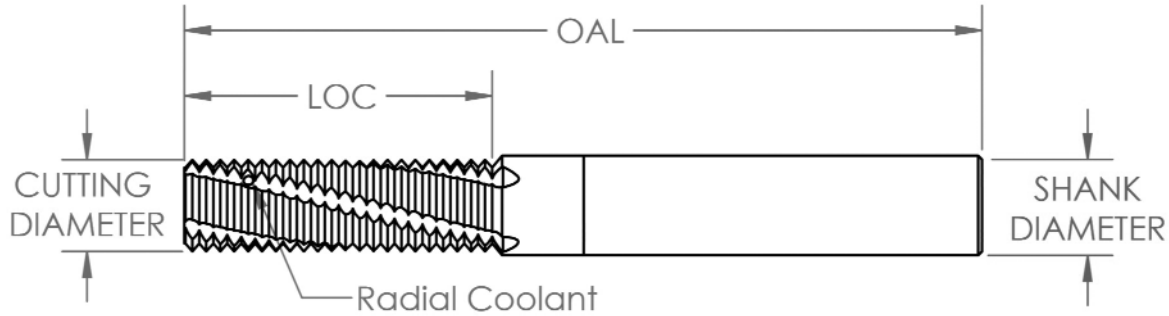
TOOL SIZE	SHANK DIAM	CUT DIA	LOC	OAL	FL	UN SKU	COATED SKU	TOOL SIZE	COATED SKU
4-40 UN	1/8	.085	.175	2	3		16363		
6-32 UN	1/8	.095	.218	2	3	14351	14560		
8-32 UN	1/8	.115	.250	2	3	14352	14561		
8-36 UN	1/8	.115	.250	2	3	14353	14562		
10-24 UN	3/16	.120	.312	2	3	14354	14563		
10-32 UN	3/16	.120	.312	2	3	14355	14564		
1/4-20 UN	3/16	.180	.500	2-1/2	3	14356	14565		
1/4-28 UN	3/16	.180	.500	2-1/2	3	14357	14566		
5/16-18 UN	1/4	.240	.625	2-1/2	3	14358	14567		
5/16-24 UN	1/4	.240	.625	2-1/2	3	14359	14568		
3/8-16 UN	5/16	.290	.750	3	4	14360	14569	3/8-16 UNH	14856
3/8-24 UN	5/16	.290	.750	3	4	14361	14487	3/8-24 UNH	14844
7/16-14 UN	3/8	.340	.875	3	4	14362	14570	7/16-14 UNH	14857
7/16-20 UN	3/8	.340	.875	3	4	14363	14571	7/16-20 UNH	14858
1/2-13 UN	3/8	.350	.875	3-1/2	4	14364	14572	1/2-13 UNH	14859
1/2-20 UN	3/8	.350	.875	3-1/2	4	14365	14573	1/2-20 UNH	14860
9/16-12 UN	1/2	.370	.875	3-1/2	4	14366	14574	9/16-12 UNH	14861
9/16-18 UN	1/2	.370	.875	3-1/2	4	14367	14575	9/16-18 UNH	14862
5/8-11 UN	1/2	.470	1.250	3-1/2	5	14368	14576		
5/8-18 UN	1/2	.470	1.250	3-1/2	5	14369	14577		
3/4-10 UN	1/2	.495	1.250	3-1/2	5	14370	14578		
3/4-12 UN	1/2	.495	1.250	3-1/2	5	15027	14627		
3/4-16 UN	1/2	.495	1.250	3-1/2	5	14371	14579		
7/8-9 UN	1/2	.495	1.250	3-1/2	5	14372	14580		
7/8-14 UN	1/2	.495	1.250	3-1/2	5	14373	14581		
1-8 UN	3/4	.620	1.375	4	5	14374	14582		
1-12 UN	3/4	.620	1.375	4	5	14375	14583		

**HELICAL UN THREAD MILLS with STRAIGHT COOLANT**



<b>TOOL SIZE</b>	<b>SHANK DIA</b>	<b>CUT DIA</b>	<b>LOC</b>	<b>OAL</b>	<b>FL</b>	<b>COATED SKU#</b>
1/4-20 UN C	3/16	.180	.500	2-1/2	3	15901
1/4-28 UN C	3/16	.180	.500	2-1/2	3	15903
5/16-18 UN C	1/4	.240	.625	2-1/2	3	15905
5/16-24 UN C	1/4	.240	.625	2-1/2	3	15907
3/8-16 UN C	5/16	.290	.750	3	4	15909
3/8-24 UN C	5/16	.290	.750	3	4	15911
7/16-14 UN C	3/8	.340	.875	3	4	15913
7/16-20 UN C	3/8	.340	.875	3	4	15915
1/2-13 UN C	3/8	.350	.875	3-1/2	4	15917
9/16-12 UN C	1/2	.370	.875	3-1/2	4	16302
9/16-18 UN C	1/2	.370	.875	3-1/2	4	16299
5/8-11 UN C	1/2	.470	1.250	3-1/2	5	15919
5/8-18 UN C	1/2	.470	1.250	3-1/2	5	16316
3/4-10 UN C	1/2	.495	1.250	3-1/2	5	15921
3/4-12 UN C	1/2	.495	1.250	3-1/2	5	15923
3/4-16 UN C	1/2	.495	1.250	3-1/2	5	15925
7/8-9 UN C	1/2	.495	1.250	3-1/2	5	16298
7/8-14 UN C	1/2	.495	1.250	3-1/2	5	15927
1-8 UN C	3/4	.620	1.375	4	5	15929
1-12 UN C	3/4	.620	1.375	4	5	16296

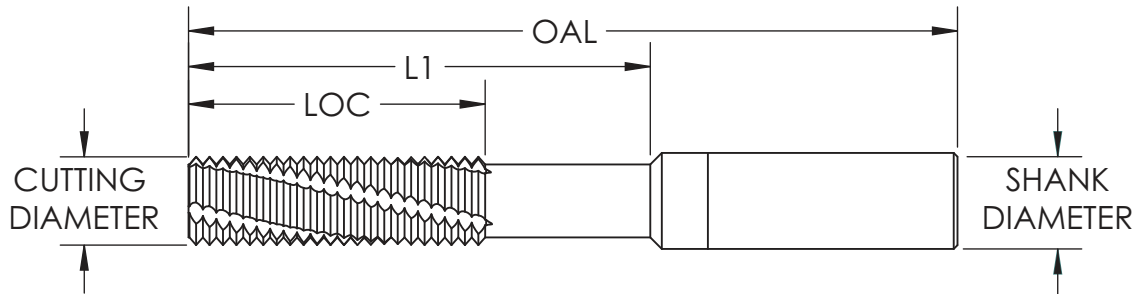
**HELICAL UN THREAD MILLS with SIDE COOLANT**



TOOL SIZE	SHANK DIAM	CUT DIA	LOC	OAL	FL	COOLANT HOLES	COATED SKU#
1/4-20 UN SC	3/16	.180	.500	2-1/2	3	3	15900
1/4-28 UN SC	3/16	.180	.500	2-1/2	3	3	15902
5/16-18 UN SC	1/4	.240	.625	2-1/2	3	3	15904
5/16-24 UN SC	1/4	.240	.625	2-1/2	3	3	15906
3/8-16 UN SC	5/16	.290	.750	3	4	4	15908
3/8-24 UN SC	5/16	.290	.750	3	4	4	15910
7/16-14 UN SC	3/8	.340	.875	3	4	4	15912
7/16-20 UN SC	3/8	.340	.875	3	4	4	15914
1/2-13 UN SC	3/8	.350	.875	3-1/2	4	4	15916
9/16-12 UN SC	1/2	.370	.875	3-1/2	4	4	16301
9/16-18 UN SC	1/2	.370	.875	3-1/2	4	4	16300
5/8-11 UN SC	1/2	.470	1.250	3-1/2	4	4	15918
5/8-18 UN SC	1/2	.470	1.250	3-1/2	4	4	16315
3/4-10 UN SC	1/2	.495	1.250	3-1/2	4	4	15920
3/4-12 UN SC	1/2	.495	1.250	3-1/2	4	4	15922
3/4-16 UN SC	1/2	.495	1.250	3-1/2	4	4	15924
7/8-9 UN SC	1/2	.495	1.250	3-1/2	4	4	15927
7/8-14 UN SC	1/2	.495	1.250	3-1/2	4	4	15926
1-8 UN SC	3/4	.620	1.375	4	5	5	15928
1-12 UN SC	3/4	.620	1.375	4	5	5	16295

## HELICAL UN T2 EXTRA LENGTH THREAD MILLS

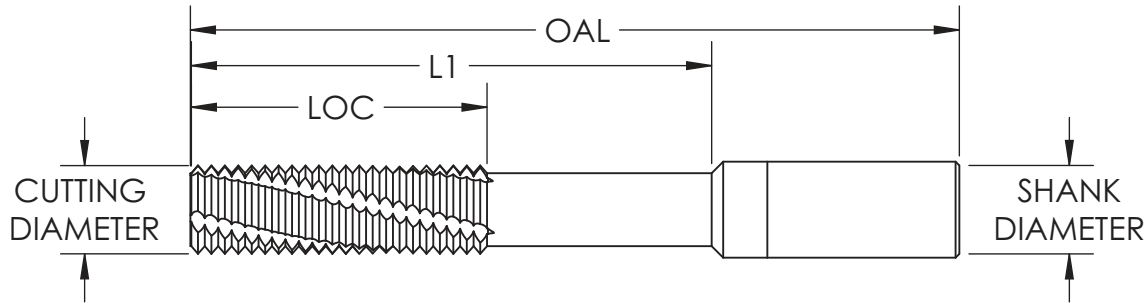
Non-stock standard (2 to 3 week delivery)



TOOL SIZE	SHANK DIAM	CUT DIA	LOC	L1	OAL	FL	COATED SKU#
4-40 UN T2	1/8	.085	.175	.224	2	3	16545
6-32 UN T2	1/8	.095	.218	.250	2	3	16547
8-32 UN T2	1/8	.115	.250	.328	2	3	16549
8-36 UN T2	1/8	.115	.250	.328	2	3	16551
10-24 UN T2	3/16	.120	.312	.500	2	3	16553
10-32 UN T2	3/16	.120	.312	.500	2	3	16555
1/4-20 UN T2	3/16	.180	.500	.650	2-1/2	3	16557
1/4-28 UN T2	3/16	.180	.500	.650	2-1/2	3	16559
5/16-18 UN T2	1/4	.240	.625	.833	2-1/2	3	16561
5/16-24 UN T2	1/4	.240	.625	.833	2-1/2	3	16563
3/8-16 UN T2	5/16	.290	.750	.875	3	4	16565
3/8-24 UN T2	5/16	.290	.750	.875	3	4	16567
7/16-14 UN T2	3/8	.340	.875	1.00	3	4	16569
7/16-20 UN T2	3/8	.340	.875	1.00	3	4	16571
1/2-13 UN T2	3/8	.350	.875	1.00	3-1/2	4	16573
1/2-20 UN T2	3/8	.350	.875	1.00	3-1/2	4	16575
9/16-12 UN T2	1/2	.370	.875	1.125	3-1/2	4	16577
9/16-18 UN T2	1/2	.370	.875	1.125	3-1/2	4	16579
5/8-11 UN T2	1/2	.470	1.250	1.500	3-1/2	5	16581
5/8-18 UN T2	1/2	.470	1.250	1.500	3-1/2	5	16583
3/4-10 UN T2	1/2	.495	1.250	1.500	3-1/2	5	16585
3/4-12 UN T2	1/2	.495	1.250	1.500	3-1/2	5	16587
3/4-16 UN T2	1/2	.495	1.250	1.500	3-1/2	5	16589
7/8-9 UN T2	1/2	.495	1.250	1.750	4	5	16591
7/8-14 UN T2	1/2	.495	1.250	1.750	4	5	16593
1-8 UN T2	3/4	.620	1.375	2.000	4-1/2	5	16595
1-12 UN T2	3/4	.620	1.375	2.000	4-1/2	5	16597

**HELICAL UN T3 EXTRA LENGTH THREAD MILLS**

Non-stock standard (2 to 3 week delivery)



TOOL SIZE	SHANK DIAM	CUT DIA	LOC	L1	OAL	FL	COATED SKU#
4-40 UN T3	1/8	.085	.175	.336	2	3	16546
6-32 UN T3	1/8	.095	.218	.375	2	3	16548
8-32 UN T3	1/8	.115	.250	.500	2	3	16550
8-36 UN T3	1/8	.115	.250	.500	2	3	16552
10-24 UN T3	3/16	.120	.312	.625	2	3	16554
10-32 UN T3	3/16	.120	.312	.625	2	3	16556
1/4-20 UN T3	3/16	.180	.500	.750	2-1/2	3	16558
1/4-28 UN T3	3/16	.180	.500	.750	2-1/2	3	16560
5/16-18 UN T3	1/4	.240	.625	1.00	2-1/2	3	16562
5/16-24 UN T3	1/4	.240	.625	1.00	2-1/2	3	16564
3/8-16 UN T3	5/16	.290	.750	1.00	3	4	16566
3/8-24 UN T3	5/16	.290	.750	1.00	3	4	16568
7/16-14 UN T3	3/8	.340	.875	1.300	3	4	16570
7/16-20 UN T3	3/8	.340	.875	1.300	3	4	16572
1/2-13 UN T3	3/8	.350	.875	1.300	3-1/2	4	16574
1/2-20 UN T3	3/8	.350	.875	1.300	3-1/2	4	16576
9/16-12 UN T3	1/2	.370	.875	1.500	3-1/2	4	16578
9/16-18 UN T3	1/2	.370	.875	1.500	3-1/2	4	16580
5/8-11 UN T3	1/2	.470	1.250	1.900	3-1/2	5	16582
5/8-18 UN T3	1/2	.470	1.250	1.900	3-1/2	5	16584
3/4-10 UN T3	1/2	.495	1.250	1.900	3-1/2	5	16586
3/4-12 UN T3	1/2	.495	1.250	1.900	3-1/2	5	16588
3/4-16 UN T3	1/2	.495	1.250	1.900	3-1/2	5	16590
7/8-9 UN T3	1/2	.495	1.250	2.500	4-1/2	5	16592
7/8-14 UN T3	1/2	.495	1.250	2.500	4-1/2	5	16594
1-8 UN T3	3/4	.620	1.375	2.500	4-1/2	5	16596
1-12 UN T3	3/4	.620	1.375	2.500	4-1/2	5	16598

**HELICAL METRIC THREAD MILLS**  
Variable Fluted RH Series

<i>TOOL SIZE</i>	<i>SHANK DIAM</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>UN SKU#</i>	<i>COATED SKU#</i>	<i>TOOL SIZE</i>	<i>COATED SKU#</i>
M4-0.70	1/8	.120	.250	2	2	14390	14596		
M4-5-0.75	1/8	.120	.250	2	3	14391	14597		
M5-0.80	3/16	.120	.312	2	3	14392	14598		
M6-1.00	3/16	.170	.500	2 1/2	3	14393	14599		
M8-0.75	1/4	.235	.625	2 1/2	3	14394	14600		
M8-1.00	1/4	.235	.625	2 1/2	3	14395	14601		
M8-1.25	1/4	.235	.625	2 1/2	3	14396	14602		
M10-1.25	5/16	.300	.750	3	4	14397	14603	HM10-1.25	14890
M10-1.50	5/16	.300	.750	3	4	14398	14604	HM10-1.50	14891
M12-1.00	3/8	.360	.875	3 1/2	4	14399	14605	HM12-1.00	14892
M12-1.25	3/8	.360	.875	3 1/2	4	14400	14606	HM12-1.25	14893
M12-1.75	3/8	.360	.875	3 1/2	4	14401	14607	HM12-1.75	14894
M14-1.50	3/8	.360	.875	3 1/2	4	14402	14608	HM14-1.50	14779
M16-2.00	1/2	.470	1.250	3 1/2	5	14403	14609		
M18-2.50	1/2	.470	1.250	3 1/2	5	14404	14610		
M20-3.00	1/2	.470	1.250	3 1/2	5	14405	14611		

**HELICAL METRIC THREAD MILLS with STRAIGHT COOLANT**

<i>TOOL SIZE</i>	<i>SHANK DIAM</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>COATED SKU#</i>
M5-0.80 C	3/16	.120	.312	2	3	16345
M6-1.00 C	3/16	.170	.500	2 1/2	3	16344
M8-0.75 C	1 / 4	.235	.625	2 1/2	3	16343
M8-1.00 C	1 / 4	.235	.625	2 1/2	3	16342
M8-1.25 C	1 / 4	.235	.625	2 1/2	3	16341
M10-1.25 C	5/16	.300	.750	3	4	16340
M10-1.50 C	5/16	.300	.750	3	4	16339
M12-1.00 C	3/8	.360	.875	3 1/2	4	16338
M12-1.25 C	3/8	.360	.875	3 1/2	4	16337
M12-1.75 C	3/8	.360	.875	3 1/2	4	16336
M14-150 C	3/8	.360	.875	3 1/2	4	16335
M16-2.00 C	1/2	.470	1.250	3 1/2	5	16334
M18-2.50 C	1/2	.470	1.250	3 1/2	5	16333
M20-3.00 C	1/2	.470	1.250	3 1/2	5	16332



**HELICAL METRIC THREAD MILLS with SIDE COOLANT**

<i>TOOL SIZE</i>	<i>SHANK DIA</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>COOLANT HOLES</i>	<i>COATED SKU#</i>
M5-0.80 SC	3/16	.120	.312	2	3	3	16318
M6-1.00 SC	3/16	.170	.500	2 1/2	3	3	16319
M8-0.75 SC	1/4	.235	.625	2 1/2	3	3	16320
M8-1.00 SC	1/4	.235	.625	2 1/2	3	3	16321
M8-1.25 SC	1/4	.235	.625	2 1/2	3	3	16322
M10-1.25 SC	5/16	.300	.750	3	4	4	16323
M10-1.50 SC	5/16	.300	.750	3	4	4	16324
M12-1.00 SC	3/8	.360	.875	3 1/2	4	4	16325
M12-1.25 SC	3/8	.360	.875	3 1/2	4	4	16326
M12-1.75 SC	3/8	.360	.875	3 1/2	4	4	16327
M14-1.50 SC	3/8	.360	.875	3 1/2	4	4	16328
M16-2.00 SC	1/2	.470	1.250	3 1/2	4	4	16329
M18-2.50 SC	1/2	.470	1.250	3 1/2	4	4	16330
M20-3.00 SC	1/2	.470	1.250	3 1/2	4	4	16331

All our Solid Carbide Thread Mills are manufactured on the most sophisticated 6 axis CNC tool grinding machinery, as such; we can maintain the critical dimensions necessary to produce quality tools to give our customers the productive edge when using our ThreadStar thread mills.

Our Canadian made tools are priced competitively to give our customers yet another edge.

If we do not list a thread mill in our offering, please contact us for quotation covering your specific application.

***WE ARE A SOLUTIONS COMPANY***

**HELICAL NPT(F) THREAD MILLS**  
Variable Fluted RH Series

<i>TOOL SIZE</i>	<i>SHANK DIA</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>UN SKU#</i>	<i>COATED SKU#</i>	<i>TOOL SIZE</i>	<i>COATED SKU#</i>
1/16-27 NPT	1/4	.245	.437	2 1/2	3	14376	14584		
1/8-27 NPT	5/16	.310	.437	2 1/2	4	14377	14488	1/8-27 NPTH	14845
1/4 & 3/8-18 NPT	3/8	.305	.625	3	4	14378	14585	1/4, 3/8-18-NPTH	14872
1/2 & æ-14 NPT	1/2	.495	.875	3 1/2	4	14380	14546	1/2 -14 NPTH	14846
1-11.5 NPT	3/4	.620	1.125	4	5	14382	14588		

**HELICAL NPT(F) THREAD MILLS with STRAIGHT COOLANT**

<i>TOOL SIZE</i>	<i>SHANK DIA</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>COATED SKU#</i>
1/16 DIA6-27 NPT C	1/4	.245	.437	2 1/2	3	16311
1/8-27 NPT C	5/16	.310	.437	2 1/2	4	16306
1/4 & 3/8-18- NPT C	3/8	.305	.625	3	4	16307
1/2 & 3/4 -14 NPT C	1/2	.495	.875	3 1/2	4	16304
1-11.5 NPT C	3/4	.620	1.125	4	5	16309

**HELICAL NPT(F) THREAD MILLS with SIDE COOLANT**

<i>TOOL SIZE</i>	<i>SHANK DIA</i>	<i>CUT DIA</i>	<i>LOC</i>	<i>OAL</i>	<i>FL</i>	<i>COOLANT HOLES</i>	<i>COATED SKU#</i>
1/16-27 NPT SC	1/4	.245	.437	2 1/2	3	3	16312
1/8-27 NPT SC	3/8	.310	.437	2 1/2	4	4	16305
1/4 & 3/8-18- NPT SC	3/8	.305	.625	3	4	4	16308
1/2 & 3/4-14 NPT SC	1/2	.495	.875	3 1/2	4	4	16303
1-11.5 NPT SC	3/4	.620	1.125	4	5	5	16310

**HELICAL BSPP THREAD MILLS**

Variable Fluted RH Series

TOOL SIZE	SHANK DIA	CUT DIA	LOC	OAL	FL	UN SKU#	COATED SKU#
1/16, 1/8-28 BSPP	1/4	.240	.572	2.5	3	15234	15233
1/4-19 BSPP	5/16	.312	.737	3	4	15231	15230
1/2-14-BSPP	1/2	.470	1.143	3.5	4	15229	15228
1-11 BSPP	5/8	.620	1.546	4	5	15226	15227

**HELICAL BSPP THREAD MILLS with STRAIGHT COOLANT**

TOOL SIZE	SHANK DIA	CUT LDIA	LOC	OAL	FL	COATED SKU#
1/16, 1/8-28 BSPP C	1/4	.240	.572	2.5	3	16347
1/4-19 BSPP C	5/16	.312	.737	3	4	16349
1/25-14 BSPP C	1/2	.470	1.143	3.5	4	16351
1-11 BSPP C	5/8	.620	1.546	4	5	16353

**HELICAL BSPP THREAD MILLS with SIDE COOLANT**

TOOL SIZE	SHANK DIA	CUT DIA	LOC	OAL	FL	COOLANT HOLES	COATED SKU #
1/16,1/8-28 BSPP SC	1/4	.240	.572	2.5	3	3	16346
1/4-19 BSPP SC	5/16	.312	.737	3	4	4	16348
1/2 -14 BSPP SC	1/2	.470	1.143	3.5	4	4	16350
1-11 BSPP SC	5/8	.620	1.546	4	5	5	16352

**HELICAL BSPT THREAD MILLS**

Variable Fluted RH Series

TOOL SIZE	SHANK DIA	CUT DIA	LOC	OAL	FL	UN SKU#	COATED SKU#
1/16, 1/8-28 BSPT	1/4	.240	.401	2.5	3	15235	14916
1/4-19 BSPT	5/16	.312	.578	3	4	15232	14919
1/2-14 BSPT	1/2	.470	.785	3.5	4	15224	14906
1-11 BSPT	5/8	.620	1.546	4	5	15225	14921

**HELICAL BSPT THREAD MILLS with STRAIGHT COOLANT**

TOOL SIZE	SHANK DIA	CUT DIA	LOC	OAL	FL	COATED SKU#
1/16, 1/8-28 BSPT C	1/4	.240	.401	2.5	3	16355
1/4-19 BSPT C	5/16	.312	.578	3	4	16357
1/2-14 BSPT C	1/2	.470	.785	3.5	4	16359
1-11 BSPT C	5/8	.620	1.546	7	5	16361

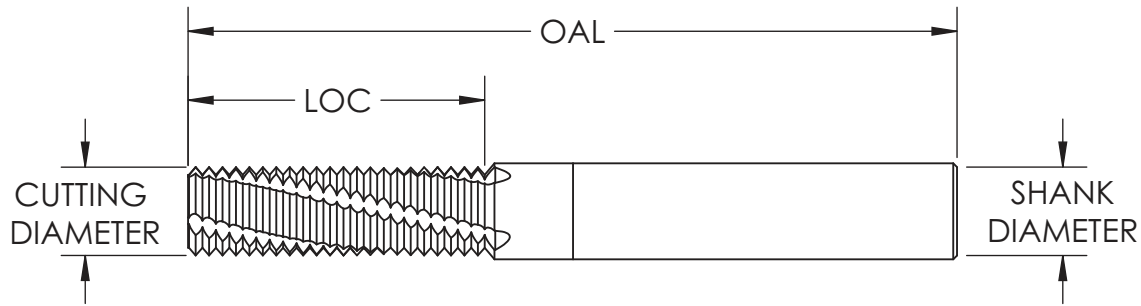
**HELICAL BSPT THREAD MILLS with SIDE COOLANT**

TOOL SIZE	SHANK DIA	CUT DIA	LOC	OAL	FL	COOLANT HOLES	COATED SKU#
1/16, 1/8-28 BSPT SC	1/4	.240	.401	2.5	3	3	16354
1/4-19 BSPT SC	5/16	.312	.578	3	4	4	16356
1/2-14 BSPT SC	1/2	.470	.785	3.5	4	4	16358
1-11 BSPT SC	5/8	.620	1.546	4	5	5	16360

### Suggested Speeds and Feeds

Material			Tool Shank Diameter and Number of FLutes SFPM & Feed inches per Tooth						
			1/8"	3/16"	1/4"	5/16"	3/8"	1/2"	3/4"
Material	Class	Typical Grades	3	3	3	4	4	5	5
Steel	Plain & Low Carbon to 22RC	1005,1020,1108-1119, 1213-1215, 1513-1518, 4012, 5015, 9310	600 .003	600 .003	600 .004	600 .005	600 .005	600 .006	600 .006
Medium Carbon & Alloy Steels	Carbon & Alloys 22 Rc to 32 Rc	1025, 1130-1151, 1330-1345, 1520-1572, 4023-4063, 4120-4161, 4320-4340, 4620-4640, 8620-8660, 8720-8750, 6150, 51000, 52100	575 .001	575 .003	575 .002	575 .003	575 .003	575 .004	575 .004
Medium Carbon & Alloy Steels	Carbon & Alloys 32 Rc to 42 Rc	1040-1095, 1140-1151, 1330-1345, 1520-1572, 4023-4063, 4120-4161, 4330-4340, 4620-4660, 8620-8660, 8740-8750, 6150, 51000, 52100	525 .0003	525 .0003	525 .0005	525 .0006	525 .0007	525 .0010	525 .0015
Stainless Steels	Austenitic	301-304, 310, 316, 321, 347	525 .001	525 .001	525 .0015	525 .0015	525 .002	525 .003	525 .004
Stainless Steels	Martensitic	403, 410, 416, 420, 430, 431, 440C	550 .001	550 .001	550 .0015	550 .0015	550 .002	550 .003	550 .004
Stainless Steels	Precipitation Hardening	15-5PH, 17-4PH, AM350, AM355, AM363, PH13-8Mo, PH14-8Mo	300 .001	300 .001	300 .001	300 .0015	300 .0015	300 .002	300 .002
Nickel	Nickel Base Alloys	Inco 700,713C, 718, Inconel X, Monel 400, 401, 404 & K401 Rene 41 Rene 95 Waspoloy, Udimet 500 & 700	120 .0005	120 .0005	120 .001	120 .001	120 .0015	120 .002	120 .001
Titanium	Titanium and Titanium Alloys	Pure Ti, Ti-6AL-4V, Ti-8Al-1Mo, Ti-&Al-4Mo	100 .0005	100 .0005	100 .001	100 .001	100 .0015	100 .002	100 .002
Cast Iron	Gray, Malleable & Ductile	A48, A220, A436, A319, A536, A602, J158, J434	600 .001	600 .0015	600 .0015	600 .002	600 .003	600 .004	600 .004
Non-Ferrous	Low Si & Cast Aluminum	6061, Free Machining Brass	1700 .002	1700 .002	1700 .003	1700 .003	1700 .004	1700 .005	1700 .005

**THREAD STAR THE ULTIMATE CARBIDE THREAD MILLS**



**Special Thread Mill Request**

Thread Specification\* \_\_\_\_\_  
 Cut Diameter \_\_\_\_\_  
 LOC (Length of Cut) \_\_\_\_\_  
 L1 \*\* \_\_\_\_\_  
 Shank Diameter \_\_\_\_\_  
 OAL (Overall Length) \_\_\_\_\_

Comments: \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_  
 \_\_\_\_\_

\* Please provide part print if available. Many special thread forms will vary from standard specifications.  
 \*\* L1 length required for extra reach tools only. Recessed diameter will be .005 to .010 below root diameter of tool

Name: \_\_\_\_\_  
 Company \_\_\_\_\_  
 City: \_\_\_\_\_ Prov: \_\_\_\_\_ Postal: \_\_\_\_\_  
 Contact Phone: \_\_\_\_\_  
 Contact Email: \_\_\_\_\_

Please Photocopy this page (*Do not tear out as you may need it again*)

Send completed form to: **EPIC TOOL INC**  
 Email: **office@epictool.ca**  
 Fax: **1-905-664-2955**

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**NOTES:**

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***OUR TOOLS ... SOLVE YOUR PROBLEMS***  
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**EPIC TOOL<sub>inc.</sub>**

26 Garden Avenue  
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